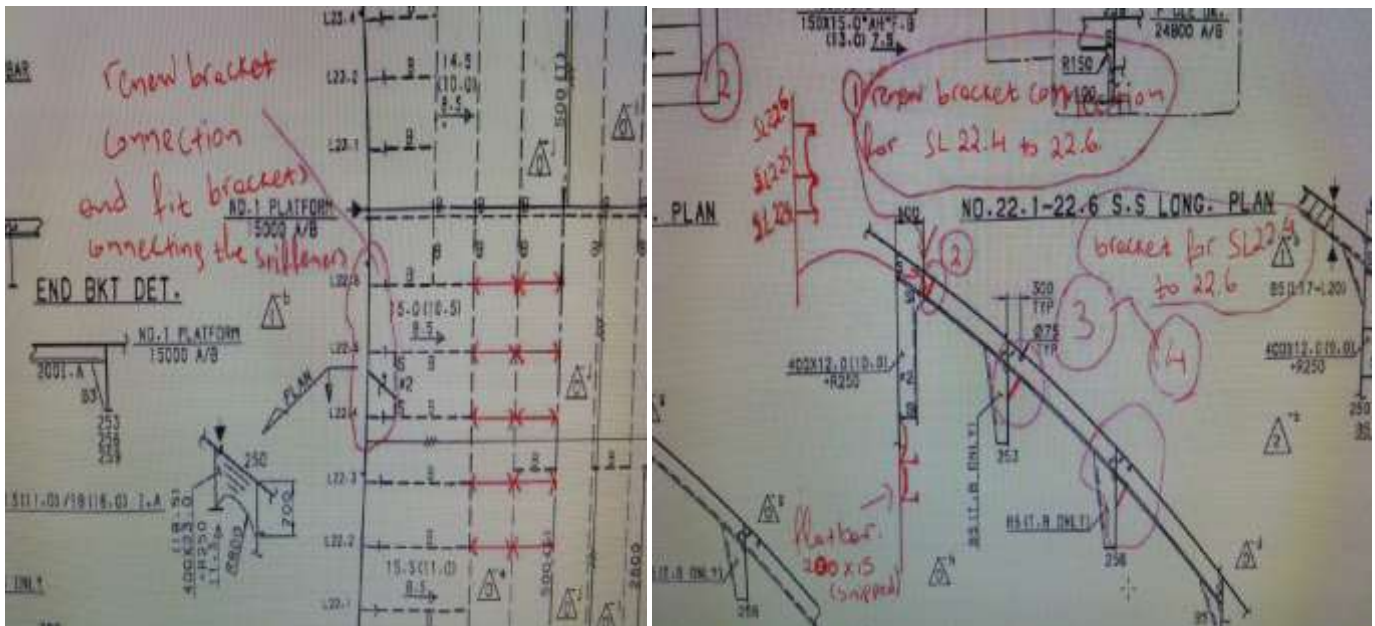


Subject : Collision steel temporary repair

Location: Singapore anchorage



Repair Plan



STB'D Bulk crack / hole



Drilling on both end of crack to prevent further fracture, and build up welding to seal the crack / hole from both side



Apply doublers 12 mm t 600 x 600 and 1000 x 1000 on both cracked locations



Renew brackets connection for SL 22.4 to SL 22.6, 12mmt 900 x 600 x 3pcs





Add stiffeners on web frames 253 and 256 iwo SL22.4 to SL 22.6, 15mmt 500 x 500 x 3pcs / frame



Add stiffeners on frame 250 iwo SL 22.4 to SL 22.6, 15mm 900x 280 x 2pcs



Add stiffeners on frame 250 bhd, 15mmt 870 x 250 x 9pcs

Thank You