


# PHOTO REPORT

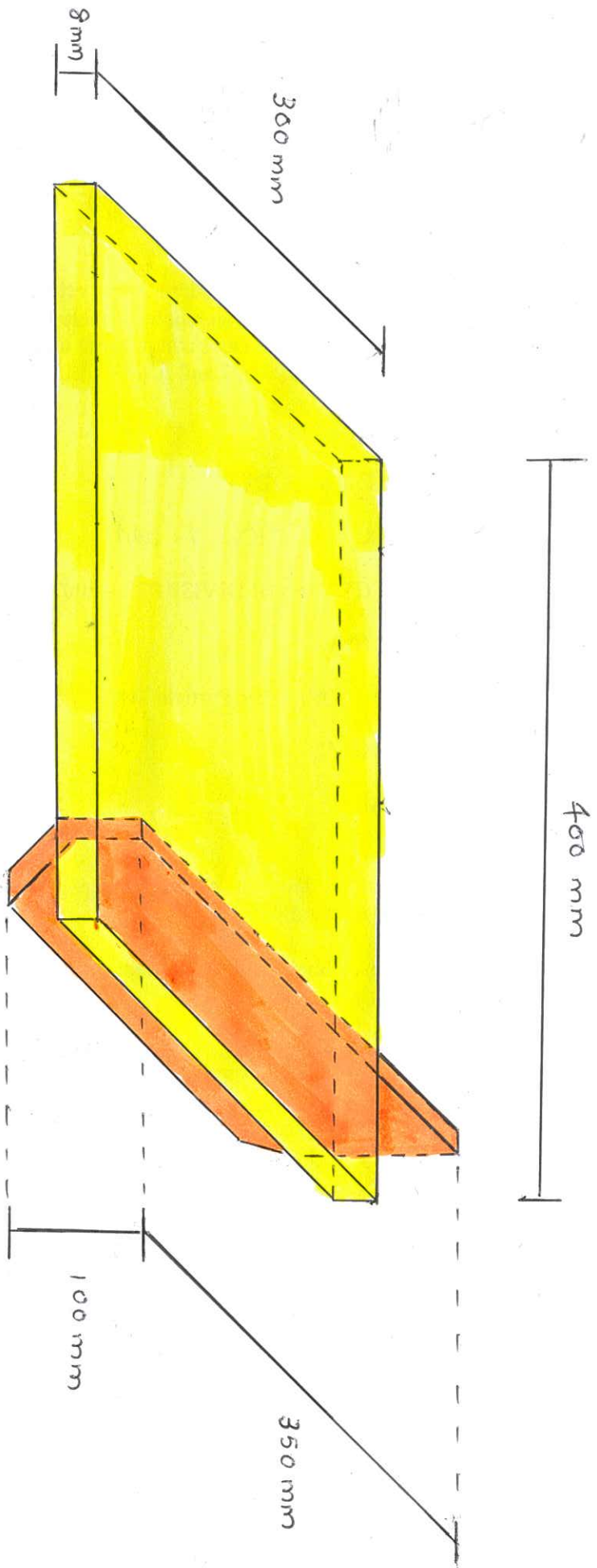
Job No. : 2242

Pg1

No.	Description
<p><b>Subject : <u>Repair of Hatch Cover's damages</u></b></p>	
	
<p>Inspected &amp; Identified damaged area</p>	<p>Off cut high tensile steel plate</p>
	
<p>Altered and grinded plate edges to welding standard</p>	

No.	Description	
		<p>Constructed staging inside cargo hold No.2 for access to bottom of hatch cover for welding works.</p>
		<p>Cropped out existing damaged top plate</p>
		<p>New Top Plate Fitted</p>

No.	Description
	Welding Completed
	Weldment grinded clean
	Carried out NDT color test on weldment
	C/O inspected work result and certified good work Ship crew proceed to apply paint upon completion of NDT test.



- TO CRIP DAMAGED AREA AND REWELD WITH INSERT PLATE 300 X 400 X 8 mm THK .
- TO WELD ON UNDER SECTION BRACKET .

