






PHOTO REPORT





MP-OPN-06, Rev No:A

Job No. : 2916

Date : 30/5/2017

Location : Singapore

No.	Description	Pg1
Subject : <u>Aft Mooring Winch Support Crack Repair</u>		
		
 Existing condition reflects cracks and bends		
Mooring winch support at current location		
		

No.	Description	Pg2
		
	<p>↑ Existing winch support was gas-cropped and removed.</p>	
	<p>↓ Existing winch support was removed from position and proceeded with straightening/refit works.</p>	
		

No.	Description	Pg3
		
	<p>After fitting, Chief Engineer inspected and operated winch to test new support position</p>	
		
	<p>After fitting inspection, winch support was fully welded.</p>	

No.	Description	Pg4
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↖ ↗ Aft winch support fully welded,
flat bar joint fully welded as well.

Carried out NDT dye penetrant test on weldment and found results satisfactory, with no defects.



No.	Description	Pg5
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2nd Engineer carried out winch operational test, no defects found.



↖ ↗ Upon completion, ship crew carried out one coat of primer on new refit support section.