




PHOTO REPORT

Job No. : 2827

Date : 11th July, 2017

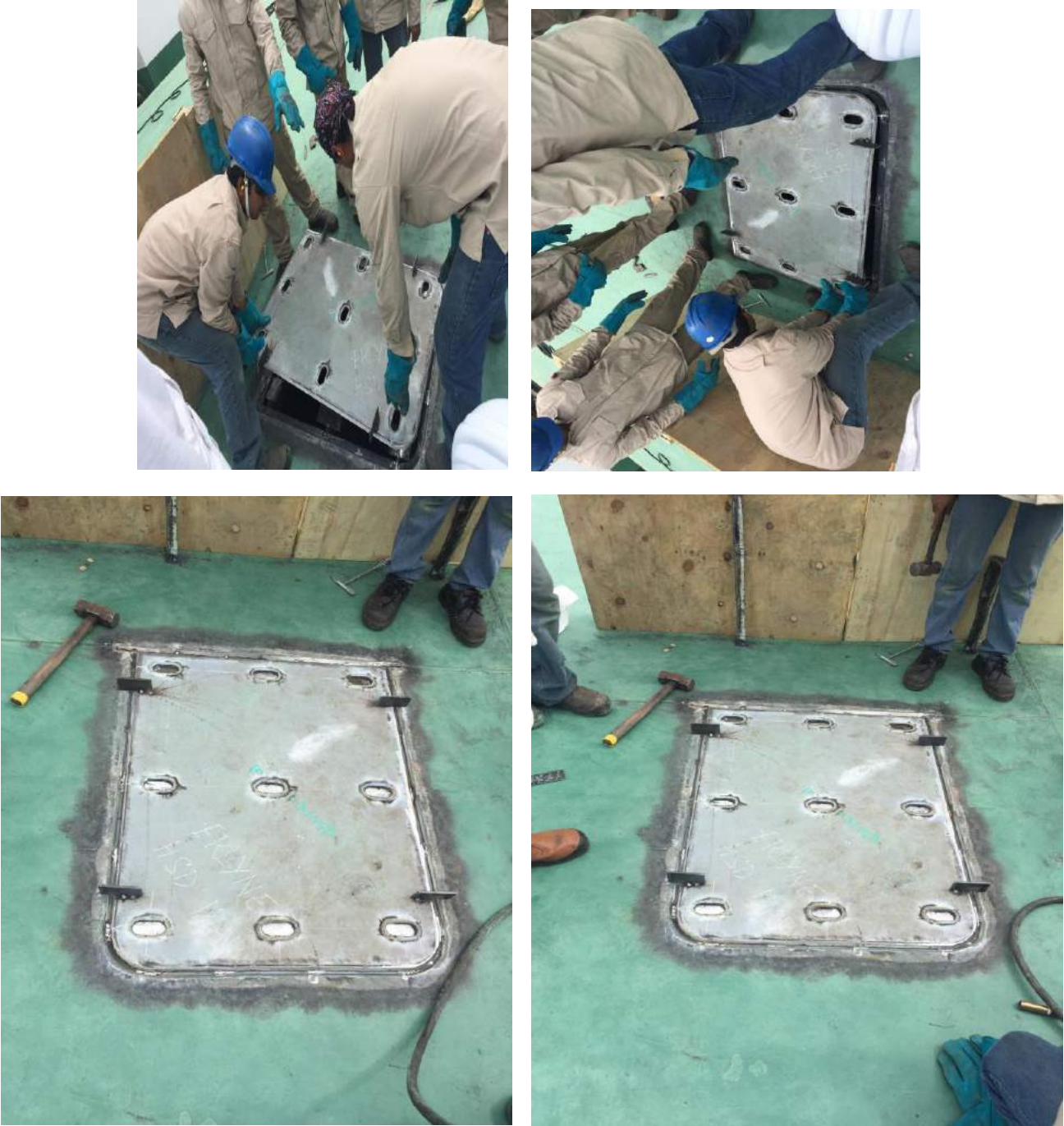
Location : Singapore IPL




No.	Description	
	<p><u>Subject: Hatch Cover Top Steel Plate Repairs (No.5 CH)</u></p> <div style="text-align: center;">  </div> <p style="text-align: center;">Conducted marking on existing hatch cover plate in cargo hold No.5</p> <div style="display: flex; justify-content: space-around;"> <div style="text-align: center;">  </div> <div style="text-align: center;">  </div> </div> <p style="text-align: center;">Conducted marking on new material and cropped off for fitting</p>	

No.	Description	
	 <p data-bbox="475 1220 1117 1254">Fairing off and removal of paint on existing top plate</p>	
	 <p data-bbox="268 1993 1220 2027">Drilled hole on hatch cover and checked gas level by gas meter (20.9 safe level)</p>	

No.	Description	
	 <p data-bbox="574 1220 981 1254">Cropped off existing hopper plate</p>	
	 <p data-bbox="279 1960 1260 1993">New cropped plate was cut and position on deck. Existing top plate was cropped.</p>	

No.	Description
	 <p data-bbox="284 1955 1241 1989">Fitting of the backing strip flat bar in existing transverse bulkhead and angle bar</p>

No.	Description	
	 <p data-bbox="555 1951 932 1989">Fitting of hatch cover top plate</p>	

No.	Description	
	<div style="display: flex; justify-content: space-around;">   </div> <p style="text-align: center;">Welding of hatch cover top plate</p> <div style="text-align: center;">  </div>	

No.	Description	
-	   <p data-bbox="504 1955 1190 1989">Class Surveyor inspected after completion of full welding</p>	

No.	Description
	<div style="text-align: center;">  </div> <div style="display: flex; justify-content: space-around;"> <div style="text-align: center;">  </div> <div style="text-align: center;">  </div> </div> <p style="text-align: center;">Carried out Dye Penetration Test and Vaccum Test on weldments Class Surveyor accepted service works, with satisfactory</p>