

PHOTO REPORT

Messr.

Job No. : 2493

Date : 17th Nov 2015

Location : Singapore

No.	Description	Pg1
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Subject / Workscope 502 Bilge Holding Tank Repair

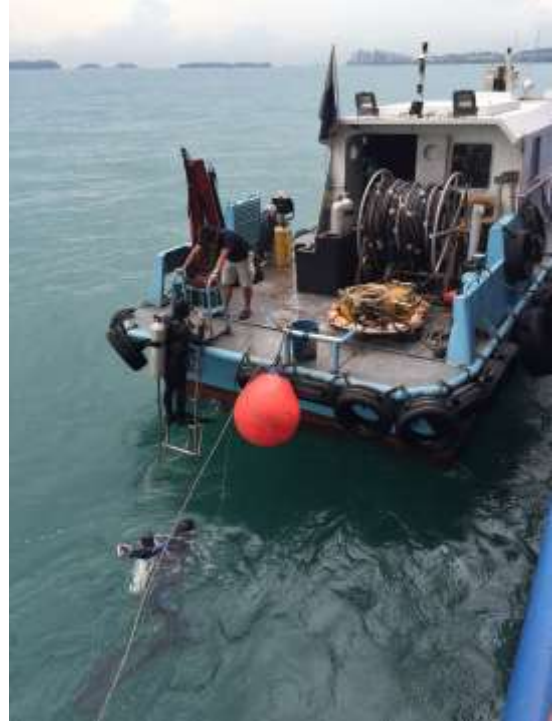


Affected Location



Existing plug previously installed by crew

No.	Description	Pg2
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Divers in operation for underwater blanking



No.	Description	Pg3
	 	
	<p>Removal of existing sounding plug base in progress</p>	
	 	
	<p>Fractured hole revealed Install fabricated doubler plate</p>	

No.	Description	Pg4
		
		
	<p>Carried out 6 rounds welding on bottom doubler plate and 1 round welding on top plate</p>	

No.	Description	Pg5
	 <p data-bbox="295 1120 1220 1153">Carried out NDT dye penetrant test on weldment and no defect were found</p>  <p data-bbox="478 1904 1061 1937">Divers removed blank and no leakage were found</p>	