

PHOTO REPORT

Job No. : 2388

Date : 5th June 2015

Location : PSA Singapore / HSD Workshop

No.	Description	Pg1
Subject / Workscope : Fabrication Of Sea Water Manifold And Reducer Pipe.		
		
		
<p>Manifold pipe were dismantled and land down together with Reducer pipe bring to work shop for template</p>		
		
<p>After templated the pipe doubler plate were installed on the leaking spot welded and install back vessel in PSA.</p>		



Reducer pipe were templated



All pipes, fittings were cutted and grinded before fitting



All pipes, elbows, flanges, branches were fitted according to the template measurements.



Carried out full welding on all the fittings, flanges and branches.



Well grinded on all the weldments and made smooth surface.



Upon completion carried out rubber coating in both pipes.



Fabricated pipes were deliver to vessel and installed. Upon completion Chief Engineer carried out test and found satisfactory. All work progress was inspected, witnessed, accepted by Chief Engineer With Satisfactorily.