



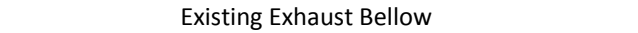
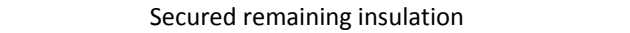

PHOTO REPORT


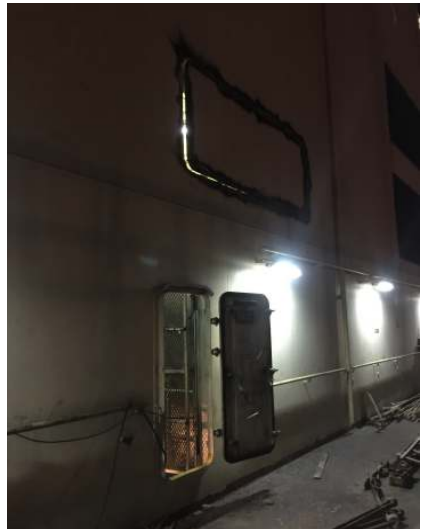
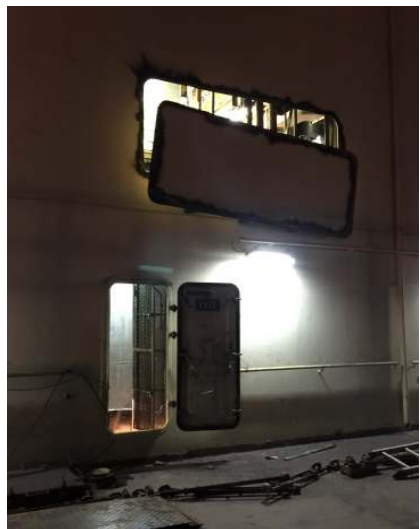


Job No. : 2379

Date : 16th June 2015

Location : Singapore IPL

Pg1

No.	Description	
<p>Subject : Replacement of Exhaust Bellow x 1 unit</p>		
	 <p style="color: green; font-weight: bold; background-color: black; padding: 2px;">Existing Exhaust Bellow</p>	
	 <p style="background-color: yellow; font-weight: bold; padding: 2px;">To Secure & Prevent Insulation Slide Downwards</p>	
	 <p>Existing Exhaust Bellow</p>	 <p>Secured remaining insulation</p>
	 <p style="background-color: yellow; font-weight: bold; padding: 2px;">Cropped out Railling in way</p>	
	 <p>Gas cropped removed railling in way</p>	 <p>Measured & Marked on access area</p>

No.	Description	
		
<p>Welded lifting eye pad</p>	<p>Gas Cropped access on funnel structure</p>	
		
<p>Partially cropped funnel structure</p>	<p>Removing pipes</p>	

No.	Description
	 <p>All pipes were blanked with pre-fabricated flanges</p> <p>All pipes safely blanked</p>  <p>Installed flat bar below for sliding & prevent dropping downwards</p>  <p>Sliding Brackets</p> <p>Installed sliding brackets for exhaust bellow extraction.</p>  <p>Sliding Brackets</p>

No.	Description
	<p data-bbox="207 768 527 831">Extracted exhaust bellow and relocated to main deck.</p>  <p data-bbox="451 1283 1092 1314">Carried out cleaning on spare exhaust bellow with diesel oil</p> 

No.	Description
	
	
	
<p>Installed Exhaust bellow & gasket in place</p>	

No.	Description
	
	
<p>Fully welded, surface grinded clean, applied one coat & finished with painting</p>	

No.	Description	
		
<p>Full welded back Railling in place</p>		
		
	<ul style="list-style-type: none"> * Re-installed all pipes in good order. * Carried out penetrant color check on weldment, found satisfactory. * Crew carried out by pass testing and inspected on pipes, no leakage and found satisfactory. 	