






PHOTO REPORT






Job No : 2327






Date : 19/03/2015









Location : Singapore PSA

Pg1

No.	Description
Subject : Repair on Damaged Bitterend	
	
Existing Work Location	
Existing Condition	
Constructed Staging in Chain Locker for repair access	

No.	Description
	
Existing Back support bracket found bended	
	
	Cropped and removed existing spindle locking pin

No.	Description	
	 <p data-bbox="695 835 1328 867">Removed existing welding seams on back support bracket.</p> <p data-bbox="695 905 1354 936">Cropped chain locking bracket to make loose for adjustment.</p> <p data-bbox="695 974 1284 1037">Measurement taken to ensure chain locking bracket in straight alignment to spindle locking pin.</p>	
		
<p>Adjusted chain locking bracket and installed carlings at internal to ensure bracket positioned in place</p>		

No.	Description
	
	
	
	
<p>Carried out full welding on chain locking bracket and back support bracket.</p> <p>Upon complete welding, carried out NDT dye penetrant test on weldment to ensure no crack.</p> <p>Inspected and accepted by C/O with satisfactory.</p>	