

PHOTO REPORT

Job No. : 2325

Date : 20 And 21st March 2015

Location : PSA Singapore

Pg1

No.	Description
Subject A : Main Engine Piston Liner Overhauling Unit no11	
	
Removed all the connections and Exhaust bellow	
Hydraulic tool was installed and loosen the cylinder Head nut	
	
Cylinder head removed	Fire ring removed
	Lubricators were removed
	
Decarbonized the liner	Piston rod nut loosen
	
Piston rod extracted	Liner extracted



Cylinder bore cleaned



Spare liner were cleaned



Liner was installed and new O rings were changed



Spare piston were installed with spare piston rings and stuffing box O rings.
Water jacket cleaned and O rings replaced. All connections were reassembled back in good order.

Subject - B : Main Engine Piston Overhauling Unit no4



Piston rod was extracted and cleaned the groove. Spare piston rings, stuffing box O rings were changed and reinstalled back in good order.

All Work Progress, Installation, Calibration Was Inspected And Accepted By Chief Engineer Satisfactorily.

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